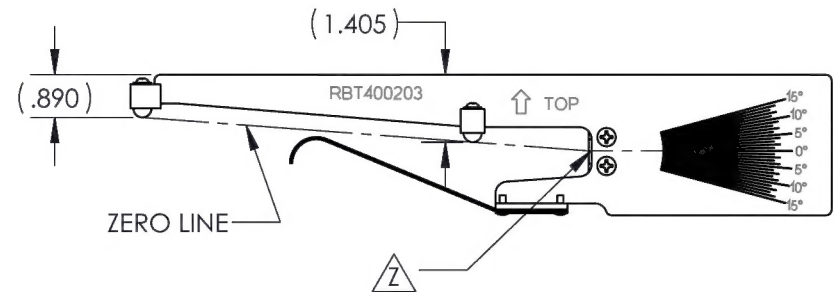
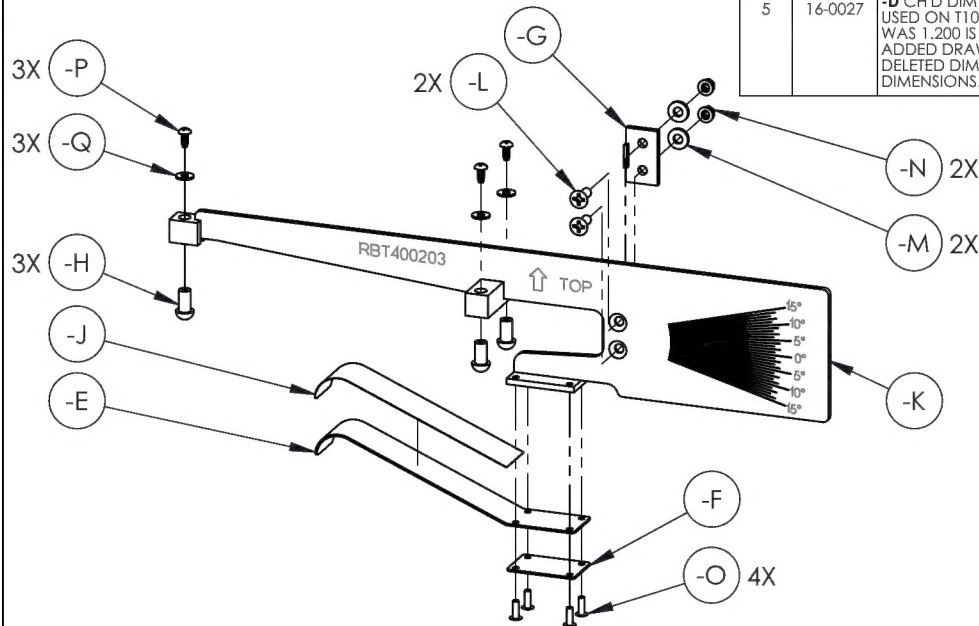


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| REVISIONS | | | | | |
|-----------|---------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | INSTALLED NEW TITLE BLOCK & BOM FORMAT, CHANGED P/N FROM 206-215-002-101, AND ALTERED FROM ONE 11x17 PAGE TO THREE 8x11 PAGES, ALSO CHANGED FROM MIL SPEC HARDWARE. | 8/28/2007 | WP | RW |
| 2 | | ADDED OUTSIDE RADIUS TO -E AND -F. | 1/9/2008 | WP | RW |
| 3 | | REMOVED -E FLAT LAYOUT AND SUPPLIED MISSING OVER ALL DIMENSION. | 4/20/2009 | WP | RW |
| 3A | | DELETED ASSY NOTES 1 & 2, ADDED -K WELDMENT TO BOM, CH'D WELDMENT FROM -A WELDMENT, DELETED NOTES 1, 2, & 3, CH'D FINISH FROM P.C. SAFETY YELLOW, MOVED PARTS TO SEPARATE SHEETS PER R.W. | 8/11/2011 | RJC | RW |
| 4 | | -E ADDED +/- .030 LIMITS TO DIMS (1.50, 5.76, .54, R.5), ADDED MISSING ANGLE DIM 22°. -B CH'D DIM WAS .125 IS .126 +/- .005/- .000. -A CH'D COUNTERBORE CALLOUT WAS 82° IS 82° X Ø.375. -K ADDED .515 DIM. | 2/13/2013 | BIM | SE |
| 5 | 16-0027 | UPDATED TO NEW STANDARDS. -A CH'D DIMS WAS 2X Ø.188 THRU $\sqrt{\text{82° X Ø.375 IS 2X Ø.196 THRU ALL } \sqrt{\text{Ø.39 X 100° WAS 3X R.250 IS 4X R.25. ADDED ENGRAVE S/N, "MADE IN USA" NOTE. -B CH'D DIMS WAS Ø.250 IS Ø.2500-.2509, WAS .126 +.005-.000 IS .142-.150. -C CH'D DIMS WAS 2X Ø.250 IS 2X Ø.2500-.2509, WAS .126 +.005-.000 IS .142-.150, WAS .69 IS .68, WAS 1.500 IS 1.50, ADDED DIM 2X .25. -D CH'D DIM WAS .125 IS .13. -E CH'D TO SHEET METAL TOLERANCES, DELETED SAME SPRING CLIP USED ON T101656 NOTE. -F CH'D DIMS WAS .150 IS 2X .150, WAS .700 IS 2X .700, WAS .150 IS 2X .150, WAS 1.200 IS 2X 1.200. -G CH'D DIM WAS .372 IS 2X .372. -H CH'D DIM WAS Ø.252 IS Ø.2484-.2490. -J ADDED DRAWING, ADDED B/O REF PORT PLASTICS #6093-10. -K CH'D DIM WAS 1.00 IS (1.00). DELETED DIMS .515, .250, .250, 2.000, 5.00. ADDED DIM .44. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.$ | 2/9/2016 | DPD | SM |



NOTE:

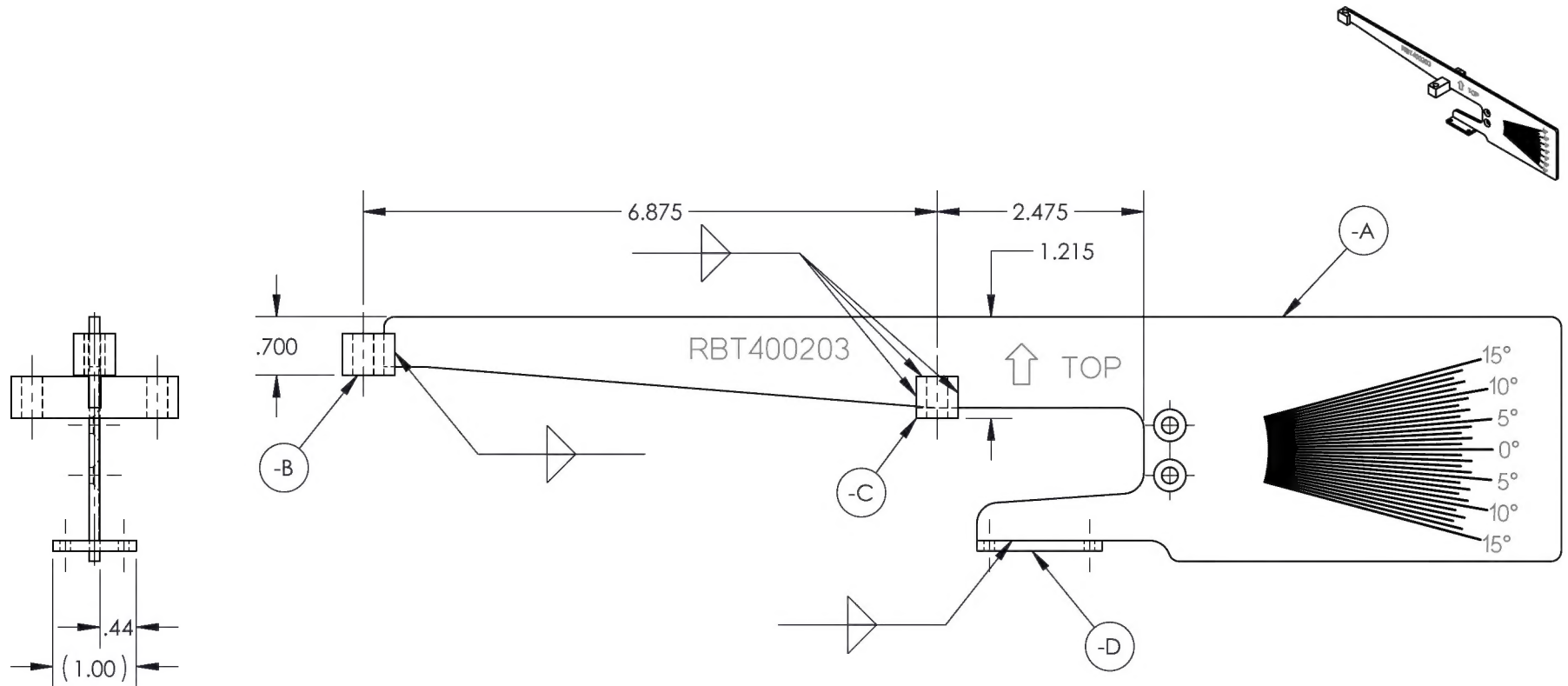
1. POINT Δ IS ALSO CENTER LINE FOR 0°, AND CENTER POINT FOR DEGREE ARC.

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------------------------|---------------------|------------------------------------------------|-----|
| | 1 | | -A | | GAUGE PLATE | 6061 | | 3 |
| | 1 | | -B | | END BEARING PLATE | 6061 | | 4 |
| | 1 | | -C | | DOUBLE BEARING PLATE | 6061 | | 5 |
| | 1 | | -D | | SUPPORT PLATE | 6061 | | 6 |
| | | | -E | 1 | SPRING CLIP | 301 S.S. | | 7 |
| | | | -F | 1 | DOUBLER | 301 S.S. | | 8 |
| | | | -G | 1 | STOP | WHITE DELRIN/ACETAL | | 9 |
| | | | -H | 3 | BEARING | WHITE DELRIN/ACETAL | | 10 |
| | | | -J | 1 | TEFLON TAPE | TEFLON | 1" (PORT PLASTICS #6093-10) MODIFIED | 11 |
| | X | | -K | 1 | WELDMENT GAUGE PLATE | | | 2 |
| | | B/O | -L | 2 | FLAT HEAD MACHINE SCREW | STEEL | 10-32 X 1/2 (MS24693S272) | 1 |
| | | B/O | -M | 2 | FLAT WASHER | STEEL | #10 (AN960-10) | 1 |
| | | B/O | -N | 2 | SELF LOCKING NUT | STEEL | 10-32 (MS21042-3) | 1 |
| | | B/O | -O | 4 | RIVETS | ALUMINUM | Ø1/8 X 3/8 (AN470AD-4-6) | 1 |
| | | B/O | -P | 3 | SELF THREADING PAN HEAD SCREW | STEEL | 6-32 X 5/16, TYPE F (MCMaster-CARR #90087A145) | 1 |
| | | B/O | -Q | 3 | FLAT WASHER | STEEL | #6 (AN960-6) | 1 |
| | ASSY -K | | | | | | | |

| | |
|----------------------------------------|------------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203 | |
| REV 5 | |
| MAT'L | UNLESS OTHERWISE SPECIFIED |
| FEAT | DIMENSIONS ARE IN INCHES |
| TREAT | .XXX ± .005 FRACTIONS ± 1/8 |
| FINISH | .XX ± .01 ANGLES ± 5° |
| SPEC | .X ± .1 SURFACES = 125/✓ |
| DRAWN BY: | COLE |
| CHECKED: | CLOUGH |
| OPPS APPR: | ANDERSON |
| QA APPR: | LINDSAY |
| APPROVED: | MACKOVJAK |
| SCALE | 1:4 |
| DATE | 1/10/2002 |
| SHEET 1 OF 11 | |

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| REVISIONS | | | | | |
|-----------|---------|-------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 3A | | CH'D WELDMENT FROM -A WELDMENT, DELETED NOTES 1, 2, & 3, CH'D FINISH FROM P.C. SAFETY YELLOW PER R.W. | 8/11/2011 | RJC | RW |
| 4 | | ADDED .515 DIM. | 2/13/2013 | BIM | SE |
| 5 | 16-0027 | -K CH'D DIM WAS 1.00 IS (1.00). DELETED DIMS .515, .250, .250, 2.000, 5.00. ADDED DIM .44. | 2/9/2016 | DPD | SM |

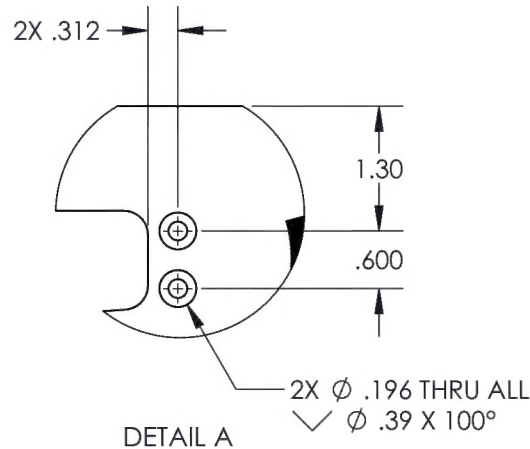
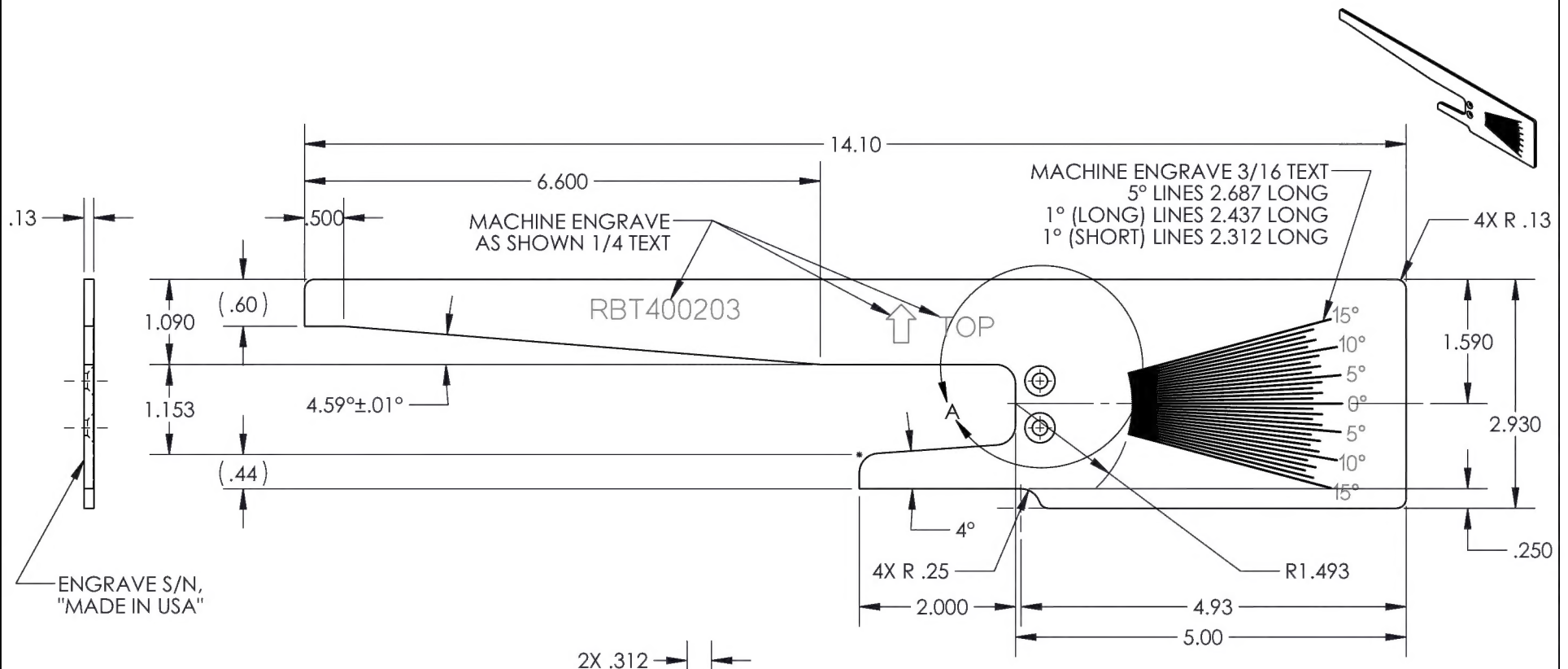


(K)
WELDMENT GAUGE PLATE

| | |
|----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-K | REV 5 |
| MAT'L RED ANODIZE | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° |
| SPEC MIL-A-8625, TYPE II, CLASS II | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| DRAWN BY: COLE | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| CHECKED: CLOUGH | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| OPPS APPR: ANDERSON | USED ON MODEL |
| QA APPR: LINDSAY | BELL 206 |
| APPROVED: MACKOVJAK | |
| SCALE 1:2 | DATE 1/10/2002 |
| SHEET 2 OF 11 | |

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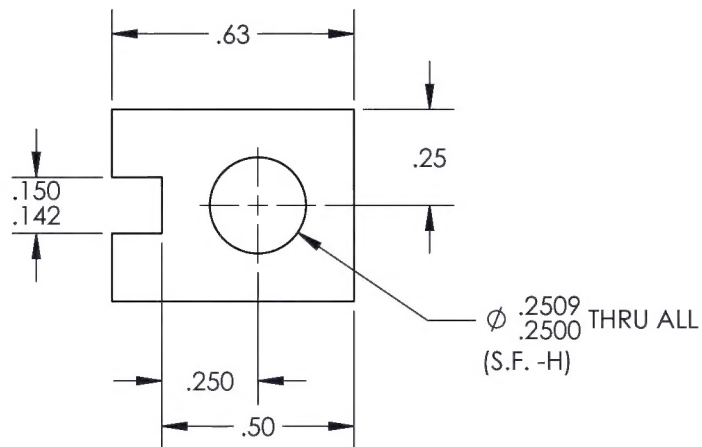
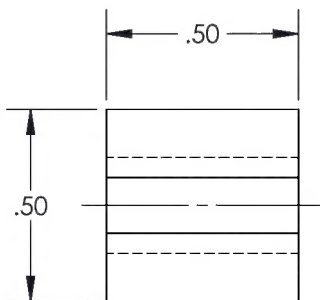
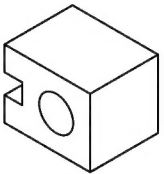
| REVISIONS | | | | | |
|-----------|---------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 4 | | -A CH'D COUNTERBORE CALLOUT WAS 82° IS 82° X Ø.375. | 2/13/2013 | BIM | SE |
| 5 | 16-0027 | -A CH'D DIMS WAS 2X Ø.188 THRU ∇ 82° X Ø.375 IS 2X Ø.196 THRU ALL ∇ Ø.39 X 100°, WAS 3X R.250 IS 4X R.25. ADDED ENGRAVE S/N, "MADE IN USA" NOTE. | 2/9/2016 | DPD | SM |



(-A)
GAUGE PLATE


| | |
|----------------------------------------|--------------------------------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-A | REV 5 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| HEAT TREAT | .XXX ± .005 FRACTIONS ± 1/8 |
| FINISH SEE -K | .XX ± .01 ANGLES ± .5° |
| SPEC | .X ± .1 SURFACES = 125 |
| DRAWN BY: COLE | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: MACKOVJAK | BELL 206 |
| SCALE 1:2 | DATE 1/10/2002 |
| SHEET 3 OF 11 | |

| REVISIONS | | | | | |
|-----------|---------|---------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 4 | | CH'D DIM WAS .125 IS .126 +.005/-.000. | 2/13/2013 | BIM | SE |
| 5 | 16-0027 | -B CH'D DIMS WAS Ø.250 IS Ø.2500-.2509, WAS .126 +.005-.000 IS .142-.150. | 2/9/2016 | DPD | SM |



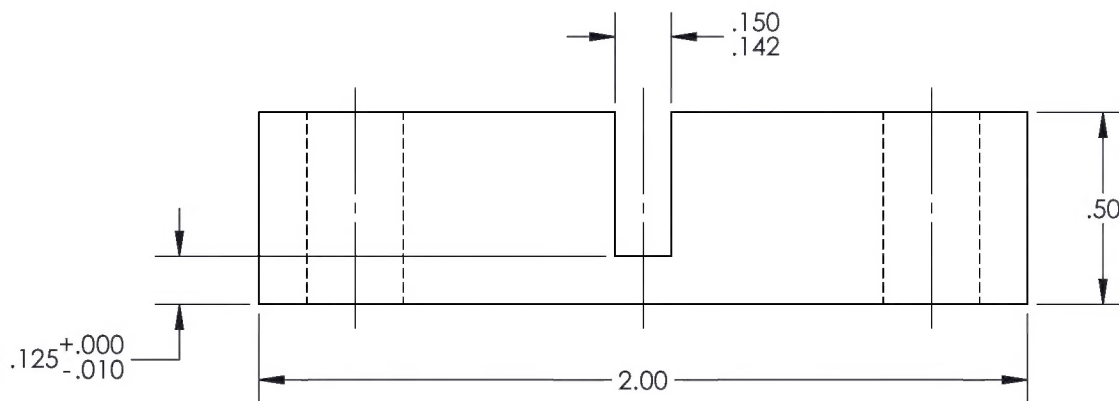
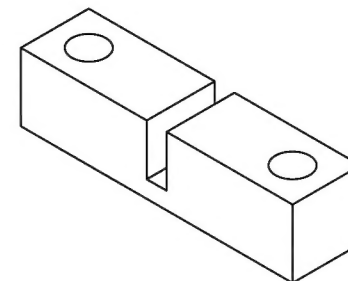
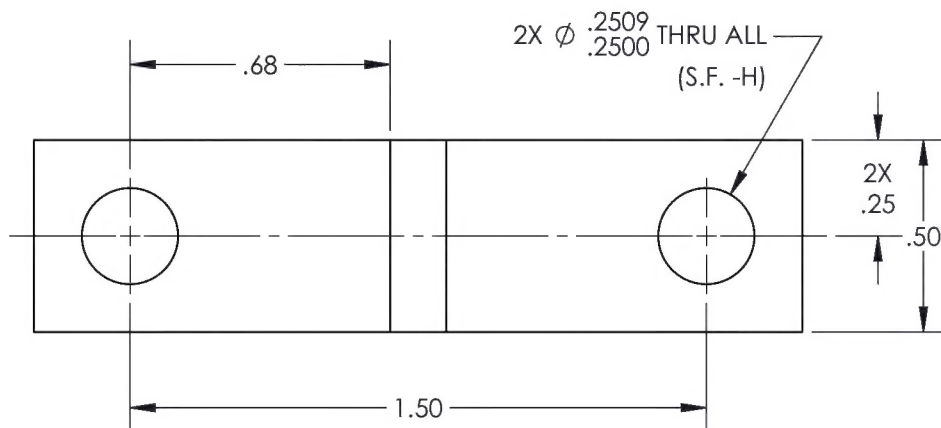
(-B)

END BEARING PLATE

| | | | |
|---------------------------------------------------------------------------------------|----------------|--------------------------------------------------|-------|
|  | | | |
| TITLE TRIM TAB BENDING GAUGE | | | |
| DWG NO. RBT400203-B | | | REV 5 |
| MAT'L 6061 | | UNLESS OTHERWISE SPECIFIED | |
| HEAT TREAT | | DIMENSIONS ARE IN INCHES | |
| FINISH SEE -K | | .XXX ± .005 FRACTIONS ± 1/8 | |
| | | .XX ± .01 ANGLES ± 5° | |
| | | .X ± .1 SURFACES = 125/√ | |
| SPEC | | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| DRAWN BY: COLE | | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| CHECKED: CLOUGH | | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| OPPS APPR: ANDERSON | | USED ON MODEL | |
| QA APPR: LINDSAY | | BELL 206 | |
| APPROVED: MACKOVJAK | | | |
| SCALE 2:1 | DATE 1/10/2002 | SHEET 4 OF 11 | |

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| REVISIONS | | | | | |
|-----------|---------|--------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 5 | 16-0027 | -C CH'D DIMS WAS 2X Ø.250 IS 2X Ø.2500-.2509, WAS .126 +.005-.000 IS .142-.150, WAS .69 IS .68, WAS 1.500 IS 1.50. ADDED DIM 2X .25. | 2/9/2016 | DPD | SM |



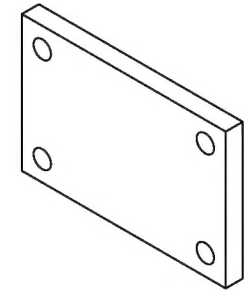
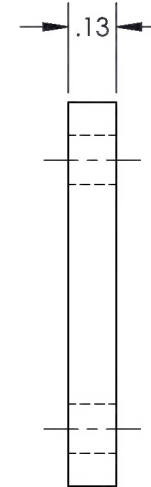
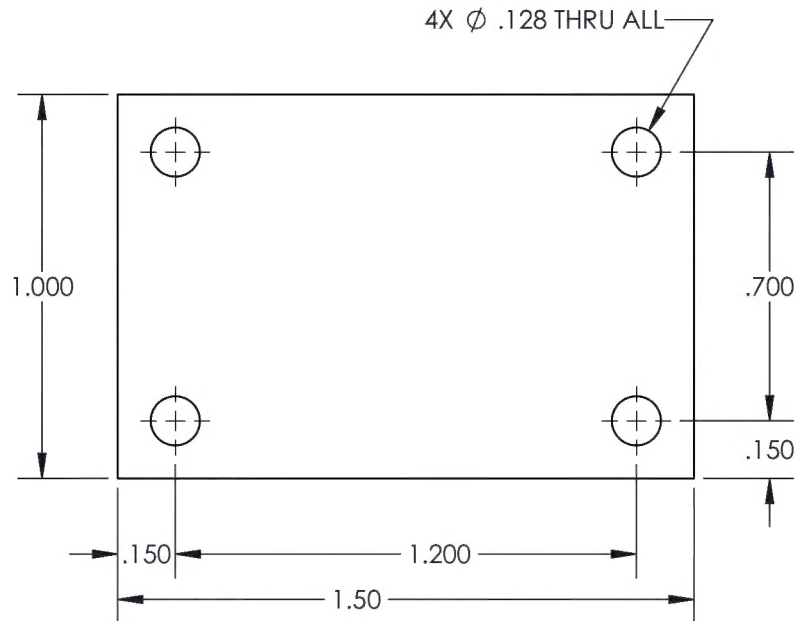
(-C)

DOUBLE BEARING PLATE

| | |
|----------------------------------------|-----------------------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-C | REV 5 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH SEE -K | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± 5° |
| DRAWN BY: COLE | .X ± .1 SURFACES = 125° ✓ |
| CHECKED: CLOUGH | 1. BREAK ALL SHARP EDGES |
| OPPS APPR: ANDERSON | .015 x 45° OR .015R |
| QA APPR: LINDSAY | 2. DIMENSIONAL LIMITS APPLY |
| APPROVED: MACKOVJAK | AFTER PLATING |
| SCALE 2:1 | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE 1/10/2002 | USED ON MODEL |
| SHEET 5 OF 11 | BELL 206 |

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| REVISIONS | | | | | |
|-----------|---------|------------------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 5 | 16-0027 | -D CH'D DIM WAS .125 IS .13. | 2/9/2016 | DPD | SM |



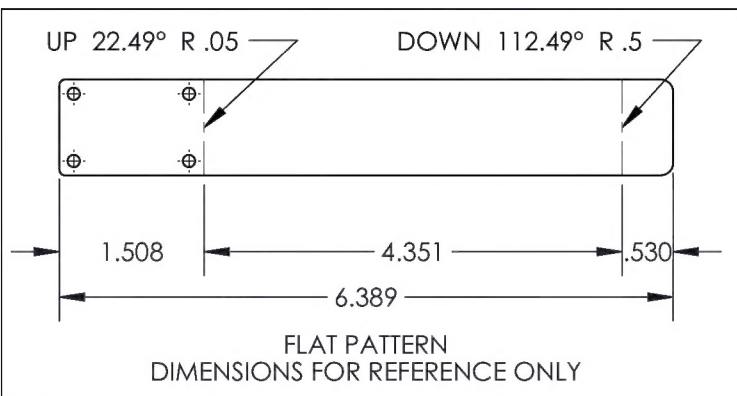
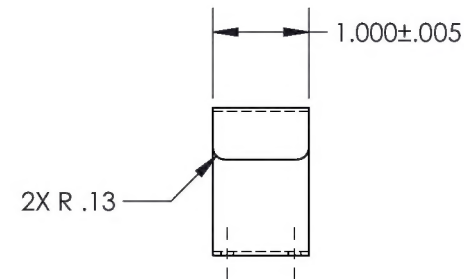
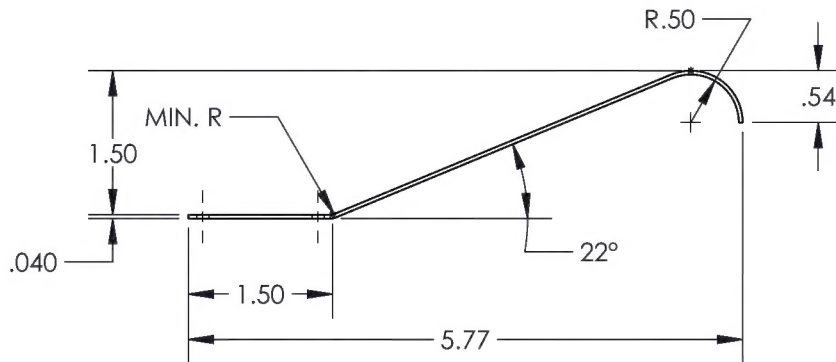
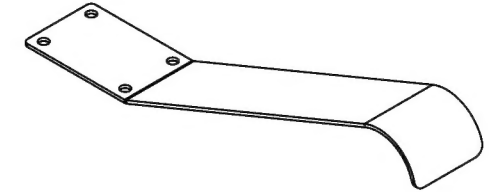
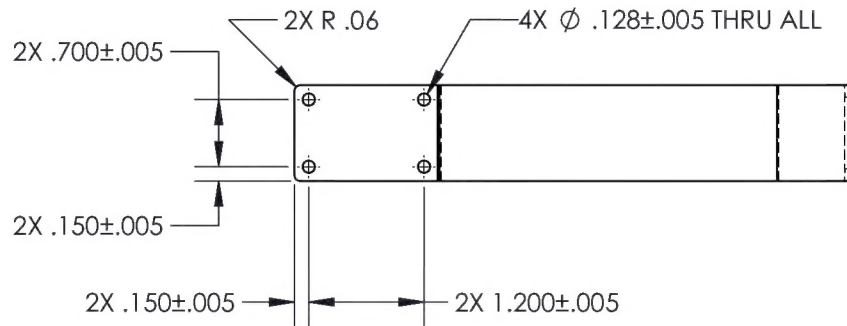
(-D)

SUPPORT PLATE

| | |
|----------------------------------------|------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-D | REV 5 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH SEE -K | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± .5° |
| | .X ± .1 SURFACES = 125° |
| DRAWN BY: COLE | 1. BREAK ALL SHARP EDGES |
| CHECKED: CLOUGH | .015 x 45° OR .015R |
| OPPS APPR: ANDERSON | 2. DIMENSIONAL LIMITS APPLY |
| QA APPR: LINDSAY | AFTER PLATING |
| APPROVED: MACKOVJAK | 3. INTERPRET DIM AND TOL PER |
| | ASME Y14.5M-2009 |
| SCALE 2:1 | DATE 1/10/2002 |
| | SHEET 6 OF 11 |

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| REVISIONS | | | | | |
|-----------|---------|------------------------------------------------------------------------------------|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | | ADDED OUTSIDE RADIUS TO -E. | 1/9/2008 | WP | RW |
| 3 | | REMOVED -E FLAT LAYOUT AND SUPPLIED MISSING OVER ALL DIMENSION. | 4/20/2009 | WP | RW |
| 4 | | ADDED +/- .030 LIMITS TO DIMS (1.50, 5.76, .54, R.5), ADDED MISSING ANGLE DIM 22°. | 2/13/2013 | BIM | SE |
| 5 | 16-0027 | -E CH'D TO SHEET METAL TOLERANCES. DELETED SAME SPRING CLIP USED ON T101656 NOTE. | 2/9/2016 | DPD | SM |



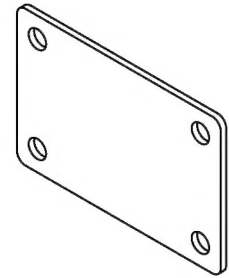
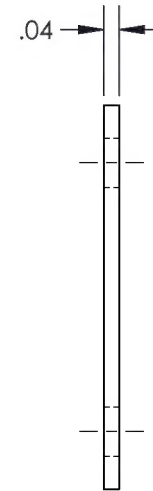
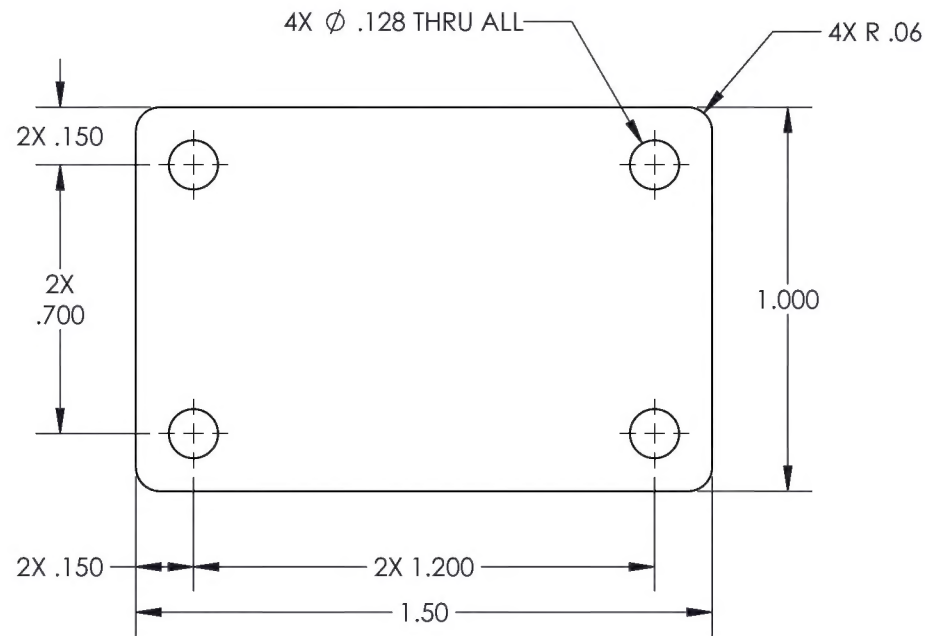
(-E)

SPRING CLIP

| | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-E | REV 5 |
| MAT'L 301 S.S. HEAT TREAT FINISH SPEC DRAWN BY: COLE CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| USED ON MODEL BELL 206 | |
| SCALE 1:2 | DATE 1/10/2002 |
| SHEET 7 OF 11 | |

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| REVISIONS | | | | | |
|-----------|---------|----------------------------------------------------------------------------------------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | | ADDED OUTSIDE RADIUS -F. | 1/9/2008 | WP | RW |
| 5 | 16-0027 | -F CH'D DIMS WAS .150 IS 2X .150, WAS .700 IS 2X .700, WAS .150 IS 2X .150, WAS 1.200 IS 2X 1.200. | 2/9/2016 | DPD | SM |

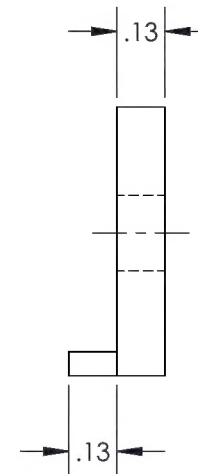
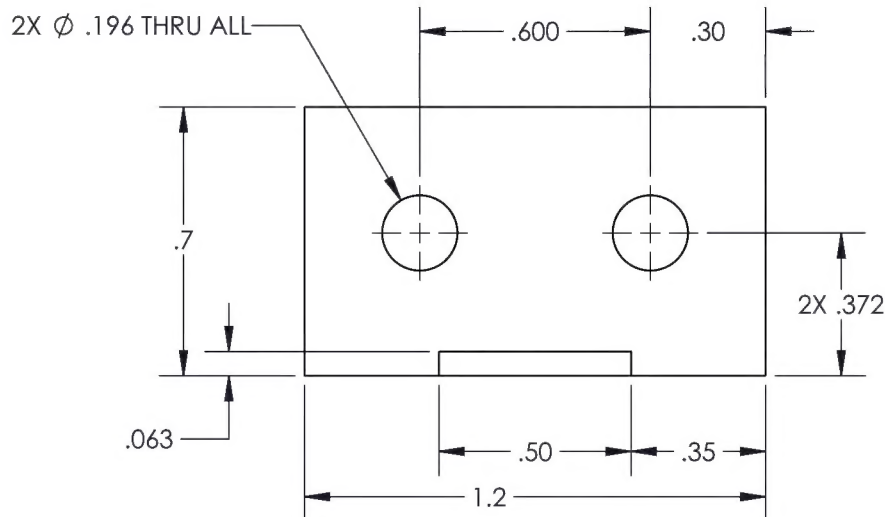
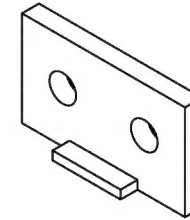


(-F)
DOUBLER

| | |
|----------------------------------------|------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-F | REV 5 |
| MAT'L 301 S.S. | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± .5° |
| | .X ± .1 SURFACES = 125° ✓ |
| DRAWN BY: COLE | 1. BREAK ALL SHARP EDGES |
| CHECKED: CLOUGH | .015 x 45° OR .015R |
| OPPS APPR: ANDERSON | 2. DIMENSIONAL LIMITS APPLY |
| QA APPR: LINDSAY | AFTER PLATING |
| APPROVED: MACKOVJAK | 3. INTERPRET DIM AND TOL PER |
| | ASME Y14.5M-2009 |
| SCALE 2:1 | DATE 1/10/2002 |
| | SHEET 8 OF 11 |

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| REVISIONS | | | | | |
|-----------|---------|----------------------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 5 | 16-0027 | -G CH'D DIM WAS .372 IS 2X .372. | 2/9/2016 | DPD | SM |

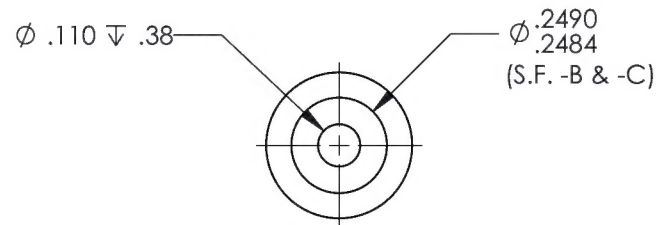
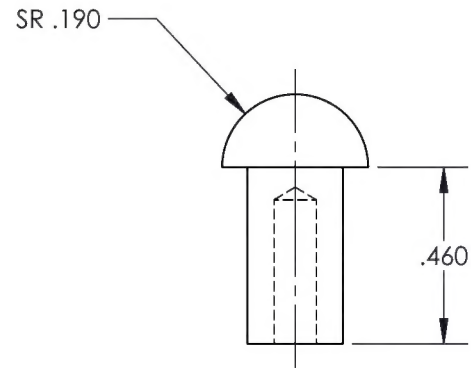


STOP

| | |
|----------------------------------------|------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-G | REV 5 |
| MAT'L WHITE DELRIN/ACETAL | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± .5° |
| | .X ± .1 SURFACES = 125° ✓ |
| DRAWN BY: COLE | 1. BREAK ALL SHARP EDGES |
| CHECKED: CLOUGH | .015 x 45° OR .015R |
| OPPS APPR: ANDERSON | 2. DIMENSIONAL LIMITS APPLY |
| QA APPR: LINDSAY | AFTER PLATING |
| APPROVED: MACKOVJAK | 3. INTERPRET DIM AND TOL PER |
| | ASME Y14.5M-2009 |
| SCALE 2:1 | DATE 1/10/2002 |
| | SHEET 9 OF 11 |

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| REVISIONS | | | | | |
|-----------|---------|----------------------------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 5 | 16-0027 | -H CH'D DIM WAS Ø.252 IS Ø.2484-.2490. | 2/9/2016 | DPD | SM |

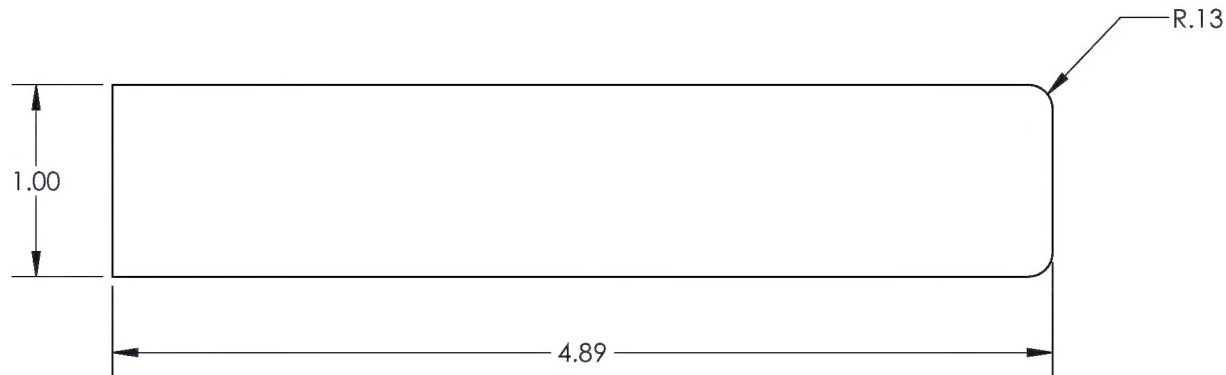


BEARING

| | |
|----------------------------------------|--------------------------------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-H | REV 5 |
| MAT'L WHITE DELRIN/ACETAL | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| HEAT TREAT | .XXX ± .005 FRACTIONS ± 1/8 |
| FINISH | .XX ± .01 ANGLES ± 5° |
| SPEC | .X ± .1 SURFACES = 125° ✓ |
| DRAWN BY: COLE | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: MACKOVJAK | BELL 206 |
| SCALE 2:1 | DATE 1/10/2002 |
| SHEET 10 OF 11 | |

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| REVISIONS | | | | | |
|-----------|---------|-------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 5 | 16-0027 | -J ADDED DRAWING. | 2/9/2016 | DPD | SM |



(-J)

TEFLON TAPE

| | |
|----------------------------------------|--------------------------------------------------------|
| DART AEROSPACE | |
| TITLE TRIM TAB BENDING GAUGE | |
| DWG NO. RBT400203-J | REV 5 |
| MAT'L TEFLON | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| TREAT | .XXX ± .010 FRACTIONS ± 1/8 |
| FINISH | .XX ± .03 ANGLES ± 1° |
| SPEC | .X ± .1 SURFACES = 125° ✓ |
| DRAWN BY: COLE | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: MACKOVJAK | BELL 206 |
| SCALE 1:1 | DATE 1/10/2002 |
| SHEET 11 OF 11 | |